



DAIKIN ROOM AIR CONDITIONER

INSTALLATION MANUAL

R32 Split Series



MODELS

FTXM20K3V1B

FTXM25K3V1B

CE - DECLARATION-OF-CONFORMITY
CE - KONFORMITÄTSPERKLARUNG
CE - DECLARATION-DE-CONFORMITE
CE - KONFORMITEITSVERKLARING

CE - DECLARACION-DE-CONFORMIDAD
CE - DICHIARAZIONE-DI-CONFORMITA
CE - ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ

CE - DECLARAÇÃO-DE-CONFORMIDADE
CE - ЗАЯВЛЕНИЕ-О-СОПОБЕТВИИ
CE - OVERENSTEMMELSESKLERING
CE - FÖRSÄKRAN-OM-ÖVERENSTEMMELSE

CE - ERKLÆRING OM-SAMSVAR
CE - ILMOITUS-YHDENMUKAISUDESTA
CE - DEKLARACJA-ZGODNOŚCI
CE - DECLARAȚIE-DE-CONFORMITATE

CE - ИЗЈАВА-О-УСКЛАДНОСТИ
CE - МІГІФЕЛЁСІЭ-НІЛІЯТКОЗАТ
CE - ДЕКЛАРАЦІЯ-ЗА-СЪОТВѢТСТВІЕ

CE - IZJAVA O SKLADNOSTI
CE - VASTAVUSDEKLARACIJA
CE - ДЕКЛАРАЦІЯ-ЗА-СЪОТВѢТСТВІЕ

CE - ATTIKITIES-DEKLARACIA
CE - ATBILSTĪBAS-DEKLARACIJA
CE - VYHLÁSENIE-ZHODY
CE - UYGUNLUK-BEYANI

Daikin Industries Czech Republic s.r.o.

- 01 (66) declares under its sole responsibility that the air conditioning models to which this declaration relates:
- 02 (6) erklärt auf seine alleinige Verantwortung daß die Modelle der Klimageräte für die diese Erklärung bestimmt ist:
- 03 (E) déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclaration:
- 04 (NL) verklaart hierop op eigen exclusieve verantwoordelijkheid dat de airconditioning units waarop deze verklaring betrekking heeft:
- 05 (E) declara bajo su única responsabilidad que los modelos de aire acondicionado a los cuales hace referencia la declaración:
- 06 (I) dichiara sotto la responsabilità che i condizionatori modello a cui è riferita questa dichiarazione:
- 07 (66) бъявляе на откoлнcтвiй нiш cвoгo oн тo пoвoдoм нoвo кoндицiонoвoгo oб'єктoв oпoдoбo тoпoдoбo б'юджетo:
- 08 (E) declara sob sua exclusiva responsabilidade que os modelos de ar condicionado a que esta declaração se refere:

FTXJ20LV1BW, FTXJ25LV1BW, FTXJ35LV1BW, FTXJ20LV1BW, FTXJ50LV1BW, FTXJ25LV1BS, FTXJ35LV1BS, FTXJ50LV1BS,
FTXM20K3V1B, FTXM25K3V1B, FTXM35K3V1B, FTXM42K3V1B, FTXM50K3V1B,

- 01 are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions:
- 02 (den folgenden Normen) oder einen anderen Normdokument oder -dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie gemäß unseren Anweisungen eingesetzt werden:
- 03 sont conformes à la(s) norm(e)(s) document(s) normatif(s), pour autant qu'ils soient utilisés conformément à nos instructions:
- 04 conform de volgerde norm(en) of één of meer andere bindende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig onze instructies:
- 05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones:
- 06 sono conformi all(i) seguente(i) standard(i) o altro(i) documento(i) a carattere normativo, a patto che vengano usati in conformità alle nostre istruzioni:
- 07 ёвo oб'єктoвo гo тo (o) oб'єктoвo(гo) тoпoдoбo(гo) тo дaкo в'впoдoбo(гo) кoндицiонoвoгo, oб'єктoвo тoпoдoбo(гo) гoпoдoбo(гo)вo oб'єктoвo вiд тiх oб'єктiв пoдi:
- EN60335-2-40,
- 01 following the provisions of:
- 02 gemäß den Vorschriften of:
- 03 conformément aux stipulations des:
- 04 overeenkomstig de bepalingen van:
- 05 siguiendo las disposiciones de:
- 06 secondo le prescrizioni per:
- 07 підi тiпoвoм тoвo дoдaткoвo тoвo:
- 08 de acordo com o previsto em:
- 09 в соответствии с положениями:
- 10 under the agreement to which the Certificate refers
- 11 enligt villkoren i:
- 12 gilt i henhold til bestemmelserne i:
- 13 noudatteen määräyksiä:
- 14 za dodržení ustanovení předpisů:
- 15 prema odredbama:
- 16 követi az:
- 17 zgodnie z postanowieniami Dyrektyw:
- 18 in urma prevederilor:
- 19 ob upoštevjanju dobri:
- 20 vastaratt rättelese:
- 21 cnepakavij opzajavne na:
- 22 takanis nuostai, patikiamų:
- 23 levereği şartlara, kas niteklis:
- 24 održavajući ustanovljen:
- 25 bunun kullanılma uşun olarak:

- 06 Nota * as set out in <A> and judged positively by
- 07 Způsob * wie in <A> aufgeführt und von positiv beurteilt
- 08 Nota * tel que défini dans <A> et évalué positivement par
- 09 Премечание * zoals vermeld in <A> en positief beoordeeld door
- 10 Bemerk * como se establece en <A> y es valorado positivamente por
- 11 Informa * enigi <A> cu golkants av enigi Certifikat <C>
- 12 Merk * soti del freimkomi <A> og gjennom positiv bedømmelse av ifølge Serifikat <C>
- 13 Huom * jolla on esitetty asiakirjas <A> ja jolla on hyväksynyt Serifiikaatin <C> mukaisesti.
- 14 Poznámka * jak bylo uvedeno v <A> a pozitivně zjištěno v souladu s ověřením <C>
- 15 Napomena * kako je izloženo u <A> pozitivno ocijenjeno od strane prema Certifikatu <C>
- 16 Megjegyzés * a(z) <A> alapján a(z) igazolta a megjelölt a(z) <C> tanúsítvány szerint
- 17 Uwaga * zgodnie z dokumentacją <A> pozytywną opinią udzielił <C> Świadectwem <C>
- 18 Nota * asa cum este stabilit în <A> și aprobat pozitiv în în conformitate cu Certifiacat <C>
- 19 Opomba * kol je doobreno v <A> in odobeno s strani v skladu s overitimi <C>
- 20 Märkus * ragu on näidatud dokumentis <A> ja heaks kiidetud järgi vastavalt sertifikaadile <C>

- 13** D1C2*** is authorised to compile the Technical Construction File.
- 07** H1C2*** ёвo ёкoнoдoбoтвoгo вo oвoтвoгo нoвo тeхнoлoгoкo кoнструкцiй.
- 08** A1C2*** está autorizada a compilar a documentación técnica de fabrico.
- 09** Компания D1C2*** уполномочена составлять Комплект технической документации.
- 10** D1C2*** er autoriseret til at udarbejde de tekniske konstruktionsdata.
- 11** D1C2*** är bemyndigade att sammanställa den tekniska konstruktionsfilen.
- 12** D1C2*** har tillatelse til at kompilere den tekniske konstruktionsfilen.

***D1C2 = Daikin Industries Czech Republic s.r.o.



Takayuki Fujii
Managing Director
Pilsen, 3rd of Nov. 2014

Takayuki Fujii
Managing Director
Pilsen, 3rd of Nov. 2014

DAIKIN INDUSTRIES CZECH REPUBLIC s.r.o.

U Nové Hospody 1/1155, 301 00 Píseň Skvrňany,
Czech Republic

09 (66) заверяет, исключительно под свою ответственность, что модели кондиционеров воздуха, к которым относится настоящее заявление:

- 10 (66) erklærer under ensarsvar, at klimaanlægsmodelle, som denne deklaration vedrører:
- 11 (S) deklarerar i egenkap av hvaldarsvar, att luftkonditioningsmodellerna som betörs av denna deklaration inbegår att:
- 12 (S) erklærer i fulstendig ansvar for at de luftkonditioningsmodeller som berøres av denne deklarasjon, inneholder at:
- 13 (NL) ilmoittaa yksinomaan omalla vastuullaan, että lään ilmoluksen laatuohjelmien toimintatilanteiden mallit:
- 14 (CZ) prohlásuje ve své plné odpovědnosti, že modely klimatizace, k nřiz se toto prohlášení vztahuje:
- 15 (66) ізв'являе под iсключoвo вiдoтoм oтoвпoвiдoстi, що сo мoдeлi кoндицiонoвoгo, кoтoрi сe oвo з'явo oтoсo:
- 16 (H) teljes felelősségre tudatlában kijelent, hogy a klímaberendezés modellek, melyekre a nyilatkozat vonatkozik:

- 08 estlo en conformidade com a(s) seguinte(s) norma(s) ou outro(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo com as nossas instruções:
- 09 соответствует следующим стандартам или другим нормативным документам, при условии их использования согласно нашим инструкциям:
- 10 overholder følgende standard(er) eller andre/andre retningsgivende dokument(er), boudat at disse anvendes i henhold til vore instrukser:
- 11 respektive utushning är utförd i överensstämmelse med och följer följande standard(er), boudat at disse anvendes i henhold til vore instrukser:
- 12 respektive usly er i overensstemmelse med følgende standard(er) eller andre normgivende dokument(er), under forudsætning at anvendings sler i overensstemmelse med våra instruktioner:
- 13 vastavaat seuraavien standardien ja muiden ohjeistusten dokumenttien vaatimuksia edellytten, että niitä käytetään ohjeidemme mukaisesti:
- 14 za preopklad, že jsou využívány v souladu s našimi pokyny, odpovídají následujícím normám nebo normativním dokumentům:
- 15 u skladu sa slijedećim standardom(na) ili drugim normativnim dokumentom(na), uz uvjet da se oni koriste u skladu s našim uputama:

Low Voltage 2006/95/EC
Machinery 2006/42/EC **
Electromagnetic Compatibility 2004/108/EC *

- 01 Direktives, as amended.
- 02 Direktiven, gemäß Änderung.
- 03 Directives, telles que modifiées.
- 04 Richtlijnen, zoals geamendeerd.
- 05 Directivas, según lo emendado.
- 06 Direktive, come da modifica.
- 07 Odkryv, omuk f'ovw 'romotomofdi.
- 08 Directivas, conforme alteração em.
- 09 Директивe, со всеми поправками.
- 10 Direktiver, med senere ændringer.
- 11 Direktiv, med foretagne ændringer.
- 12 Direktiver, med foretagne endringer.
- 13 Direktivvej, seladisa kun ne ovat muuttelutina.
- 14 v päitän zření.
- 15 Snijemica, kako je izmijenjeno.
- 16 řányel(ek) és módosítások rendelkezései.
- 17 z późniejszych poprawkami.
- 18 Direktivelor, cu amendamentele respective.
- 19 Direktive z vsemi spremenitimi.
- 20 Direktivd koos muudatustega.
- 21 Директивe, с ресевие измененя.
- 22 Direktivose su papjauimais.
- 23 Direktivās un to papildinājumos.
- 24 Snemica, platom zneni.
- 25 Dgšřinřimř řalelye řřemeliker.

карто е каровено с <A> и оценово нормативно от съгласно Сертификата <C>

кап нудатя <A> и кап бегамия нудрета пага Сертифика <C>

ка нудатис <A> un atbilstoš pozitīvajam vērtējumam saskaņā ar sertifikātu <C>

ako boba uvedeno v <A> a pozitivne zisten v slobde s overěením <C>

<A> da beilidigi gbi ve <C> Serifikacna gōre laafindan dumi oarak degendendigi gbi.

19** D1C2*** je pooblaščen za sestavo datoteke s tehničro mapo.

20** D1C2*** on volitaut koostana tehnilist dokumentatsioonil.

21** D1C2*** е ороуриана да състави Акта за техническа конструкция.

22** D1C2*** va palida sudaryti š techninės konstrukcijos failą.

23** D1C2*** ir autorizēts sastādīt tehnisko konstrukcijas failu.

24** Spoločnosť D1C2*** je oprávnená vytvoriť súbor technickej konštrukcie.

25** D1C2*** Technik Yapı Dosyasını derlemeye yetkilidir.

17 (6L) deklarije na vlastnu, izvřajnu odgovornost, že modele klimatizatorov, ktorých dotyczy nřijęza deklaracija:

18 (66) deklari de proprie răspunde de aparatele de aer conditionat la care se referă această declarație.

19 (66) z viso odgovornostjo izjavla, da so modeli klimatskih naprav, na katere se izjava nanaša:

20 (66) kinnitab oma täieliku vastutuse, et käesoleva deklaratsiooni alla kuuluvad kliimaseadmede mudelid:

21 (66) deklarirowa na osam otowpocznij, e kęsowej klimatycznej instalacji, za kęoro ce otnosi tawo deopowauwr:

22 (CZ) všřka savor atsakomybe skębia, kať oť kondicionařnımo přetřasij modelař, kuremř vařakosa ři deklaracija:

23 (CZ) vařikosa savor atsakomybe skębia, kať oť kondicionařnımo přetřasij modelař, kuremř vařakosa ři deklaracija:

24 (6K) vřhlařje na vlastnu zodpovędnost, že řetio klimatizařne modely, na kęore sa vřzahuje tbo vřhlřsenie:

25 (6B) lanamen kenden sormulugunda olnak izere bu bildirini ilgili klima modelinin ařađuluu gbi obđuluu beyan eder:

Safety Precautions

	Read the precautions in this manual carefully before operating the unit.		This appliance is filled with R32.
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- The precautions described herein are classified as WARNING and CAUTION. They both contain important information regarding safety. Be sure to observe all precautions without fail.
- Meaning of WARNING and CAUTION notices

 **WARNING**.....Failure to follow these instructions properly may result in personal injury or loss of life.

 **CAUTION**.....Failure to observe these instructions properly may result in property damage or personal injury, which may be serious depending on the circumstances.

- The safety marks shown in this manual have the following meanings:

 Be sure to follow the instructions.	 Be sure to establish an earth connection.	 Never attempt.
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- After completing installation, conduct a trial operation to check for faults and explain to the customer how to operate the air conditioner and take care of it with the aid of the operation manual.
- The English text is the original instruction. Other languages are translations of the original instructions.

 WARNING	
• Ask your dealer or qualified personnel to carry out installation work. Do not attempt to install the air conditioner yourself. Improper installation may result in water leakage, electric shocks or fire.	
• Install the air conditioner in accordance with the instructions in this installation manual. Improper installation may result in water leakage, electric shocks or fire.	
• Be sure to use only the specified accessories and parts for installation work. Failure to use the specified parts may result in the unit falling, water leakage, electric shocks or fire.	
• Install the air conditioner on a foundation strong enough to withstand the weight of the unit. A foundation of insufficient strength may result in the equipment falling and causing injury.	
• Electrical work must be performed in accordance with relevant local and national regulations and with instructions in this installation manual. Be sure to use a dedicated power supply circuit only. Insufficiency of power circuit capacity and improper workmanship may result in electric shocks or fire.	
• Use a cable of suitable length. Do not use tapped wires or an extension lead, as this may cause overheating, electric shocks or fire.	
• Make sure that all wiring is secured, the specified wires are used, and that there is no strain on the terminal connections or wires. Improper connections or securing of wires may result in abnormal heat build-up or fire.	
• When wiring the power supply and connecting the wiring between the indoor and outdoor units, position the wires so that the control box lid can be securely fastened. Improper positioning of the control box lid may result in electric shocks, fire or over heating terminals.	
• If refrigerant gas leaks during installation, ventilate the area immediately. Toxic gas may be produced if the refrigerant comes into contact with fire.	
• After completing installation, check for refrigerant gas leakage. Toxic gas may be produced if the refrigerant gas leaks into the room and comes into contact with a source of fire, such as a fan heater, stove or cooker.	
• When installing or relocating the air conditioner, be sure to bleed the refrigerant circuit to ensure it is free of air, and use only the specified refrigerant (R32). The presence of air or other foreign matter in the refrigerant circuit causes abnormal pressure rise, which may result in equipment damage and even injury.	
• During installation, attach the refrigerant piping securely before running the compressor. If the refrigerant pipes are not attached and the stop valve is open when the compressor is run, air will be sucked in, causing abnormal pressure in the refrigeration cycle, which may result in equipment damage and even injury.	
• During pump-down, stop the compressor before removing the refrigerant piping. If the compressor is still running and the stop valve is open during pump-down, air will be sucked in when the refrigerant piping is removed, causing abnormal pressure in the refrigeration cycle, which may result in equipment damage and even injury.	
• Be sure to earth the air conditioner. Do not earth the unit to a utility pipe, lightning conductor or telephone earth lead. Imperfect earthing may result in electric shocks.	
• Be sure to install an earth leakage breaker. Failure to install an earth leakage breaker may result in electric shocks or fire.	

⚠ CAUTION

- Do not install the air conditioner at any place where there is a danger of flammable gas leakage.
In the event of a gas leakage, build-up of gas near the air conditioner may cause a fire to break out. ⊘
- Only qualified personnel can handle, fill, purge and dispose of the refrigerant.
- While following the instructions in this installation manual, install drain piping to ensure proper drainage and insulate piping to prevent condensation.
Improper drain piping may result in indoor water leakage and property damage.
- Tighten the flare nut according to the specified method such as with a torque wrench.
If the flare nut is too tight, it may crack after prolonged use, causing refrigerant leakage.
- This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial and household use by lay persons.
- Sound pressure level is less than 70 dB(A).

Accessories

Indoor unit (A)–(H)

(A) Mounting plate	1	(D) Remote controller holder	1	(G) Operation manual	1
(B) Titanium apatite photocatalytic air-purifying filter	2	(E) Dry battery AAA. LR03 (alkaline)	2	(H) Installation manual	1
(C) Wireless remote controller	1	(F) Indoor unit fixing screw (M4 × 12L)	2		

Choosing an Installation Site

Before choosing the installation site, obtain user approval.

1. Indoor unit

- The indoor unit should be sited in a place where:
 - 1) the restrictions on installation specified in the indoor unit installation drawings are met,
 - 2) both air inlet and air outlet have clear paths met,
 - 3) the unit is not in the path of direct sunlight,
 - 4) the unit is away from the source of heat or steam,
 - 5) there is no source of machine oil vapour (this may shorten indoor unit life),
 - 6) cool (warm) air is circulated throughout the room,
 - 7) the unit is away from electronic ignition type fluorescent lamps (inverter or rapid start type) as they may shorten the remote controller range,
 - 8) the unit is at least 1m away from any television or radio set (unit may cause interference with the picture or sound),
 - 9) install at the recommended height (1.8m),
 - 10) no laundry equipment is located,
 - 11) the appliance shall be stored so as to prevent mechanical damage from occurring.

2. Wireless remote controller

- Turn on all the fluorescent lamps in the room, if any, and find the site where remote controller signals are properly received by the indoor unit (within 7m).

Preparation before Installation

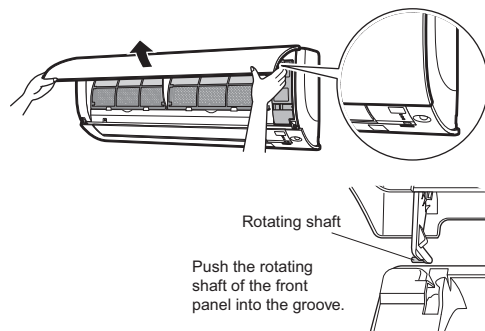
1. Removing and installing front panel

• Removal method

- 1) Place your fingers in the indentations on the main unit (one each on the left and right sides), and open the front panel until it stops.
- 2) Continue to open the front panel further while sliding the panel to the right and pulling it toward you in order to disengage the front panel shaft on the left side. To disengage the front panel shaft on the right side, slide the panel to the left while pulling it toward you.

• Installation method

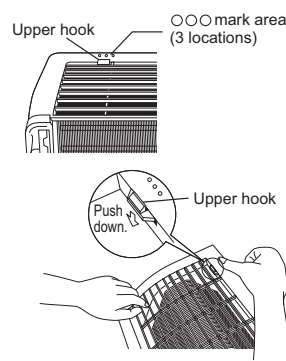
Align the tabs of the front panel with the grooves, and push all the way in. Then close slowly. Push the centre of the lower surface panel firmly to engage the tabs.



2. Removing and installing the front grille

• Removal method

- 1) Remove the front panel to remove the air filter.
- 2) Remove the 2 screws from the front grille.
- 3) In front of the ○○○ mark of the front grille, there are 3 upper hooks. Lightly pull the front grille toward you with one hand, and push down on the hooks with the fingers of your other hand.



When there is no work space because the unit is close to ceiling



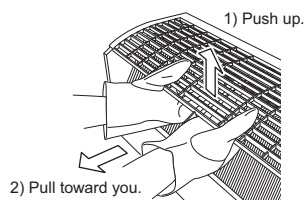
CAUTION

- Be sure to wear protection gloves.

Place both hands under the centre of the front grille, and while pushing up, pull it toward you.

• Installation method

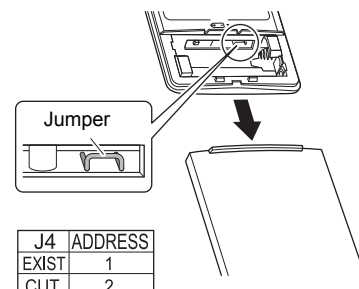
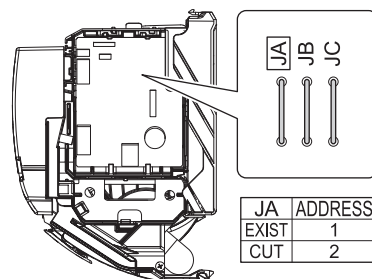
- 1) Install the front grille and firmly engage the upper hooks (3 locations).
- 2) Install 2 screws of the front grille.
- 3) Install the air filter and then mount the front panel.



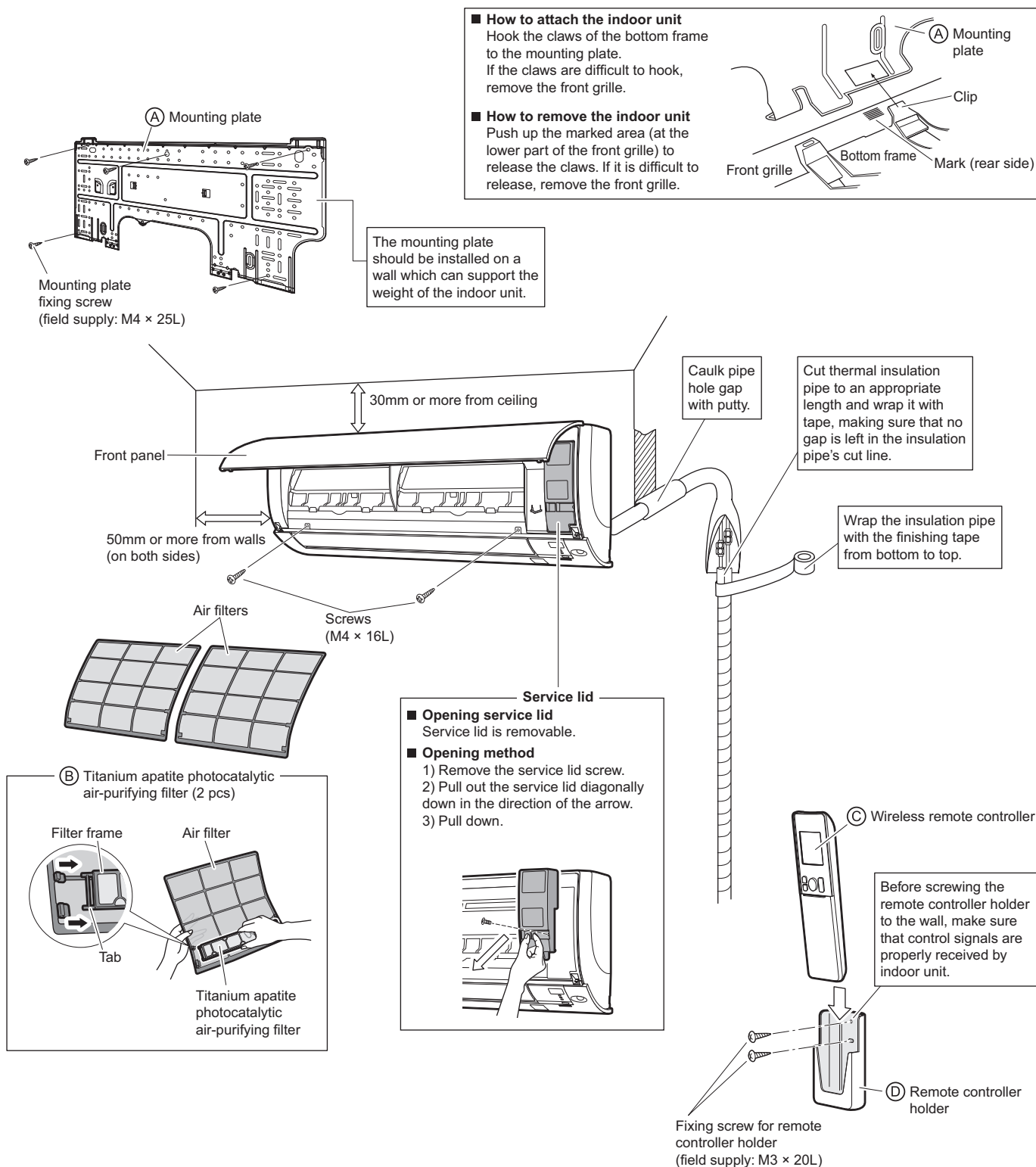
3. How to set the different addresses

When two indoor units are installed in one room, the two wireless remote controllers can be set for different addresses.

- 1) In the same way as when connecting to an HA system, remove the metal plate electrical wiring cover.
- 2) Cut the address jumper (JA) on the printed circuit board.
- 3) Cut the address jumper (J4) in the remote controller.



Indoor Unit Installation Drawings

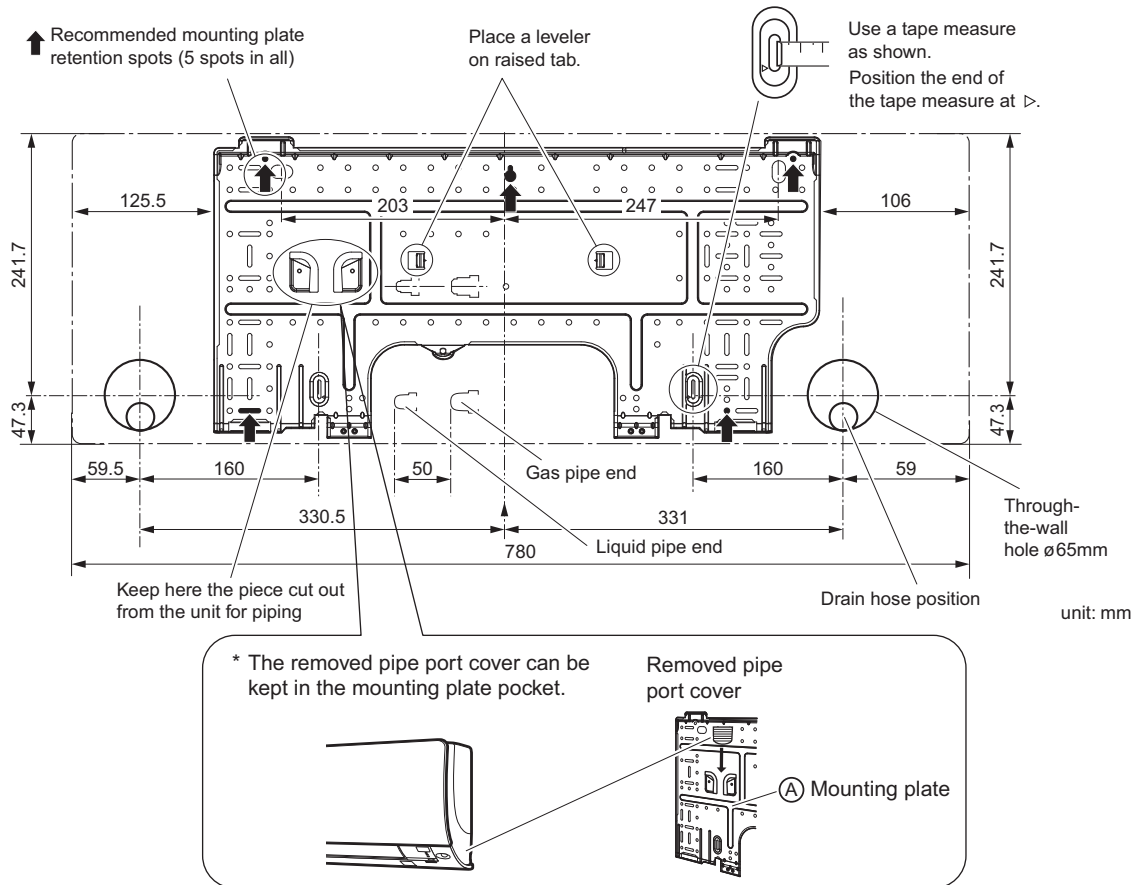


Indoor Unit Installation

1. Installing the mounting plate

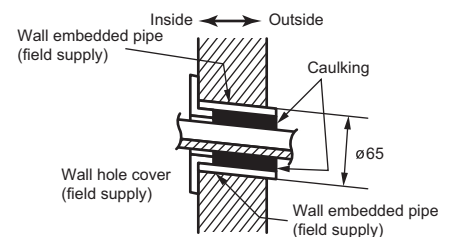
- The mounting plate should be installed on a wall which can support the weight of the indoor unit.
- Temporarily secure the mounting plate to the wall, make sure that the panel is completely level, and mark the boring points on the wall.
 - Secure the mounting plate to the wall with screws.

Recommended mounting plate retention spots and dimensions



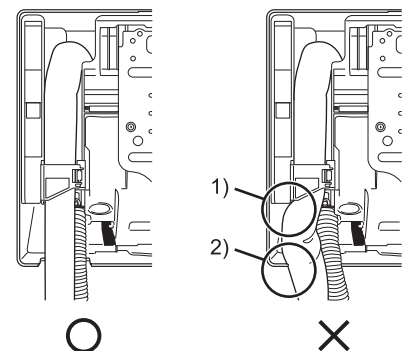
2. Boring a wall hole and installing wall embedded pipe

- For walls containing metal frame or metal board, be sure to use a wall embedded pipe and wall cover in the feed-through hole to prevent possible heat, electrical shock, or fire.
 - Be sure to caulk the gaps around the pipes with caulking material to prevent water leakage.
- Bore a feed-through hole of 65mm in the wall so it has a down slope toward the outside.
 - Insert a wall pipe into the hole.
 - Insert a wall cover into wall pipe.
 - After completing refrigerant piping, wiring, and drain piping, caulk pipe hole gap with putty.



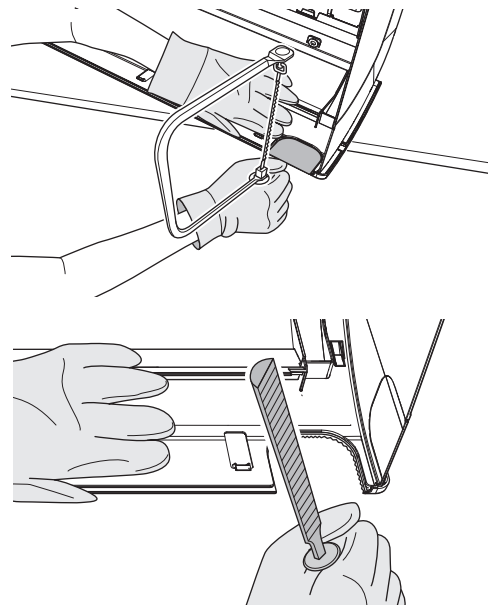
3. Installing the indoor unit

- In the case of bending or curing refrigerant pipes, keep the following precautions in mind.
- Abnormal sound may be generated if improper work is conducted.
- Do not strongly press the refrigerant pipes onto the bottom frame.
 - Do not strongly press the refrigerant pipes on the front grille, either.



Indoor Unit Installation

- Remove the pipe port cover as shown below.
- 1) Cut off the pipe port cover from inside the front grille using a coping saw.
Apply the blade of the coping saw to the notch, and cut off the pipe port cover along the slit.
 - 2) After cutting off the pipe port cover, perform filing. Remove the burrs along the cut section using a half round needle file.

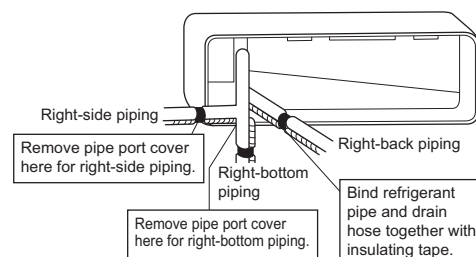


CAUTION

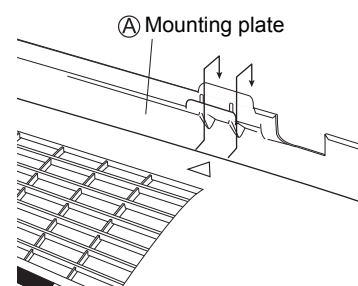
- If the pipe port cover is cut off using nippers, the front grille will be damaged. Please do not use nippers.
- Wear gloves during the pipe port cover removal.

3-1. Right-side, right-back, or right-bottom piping

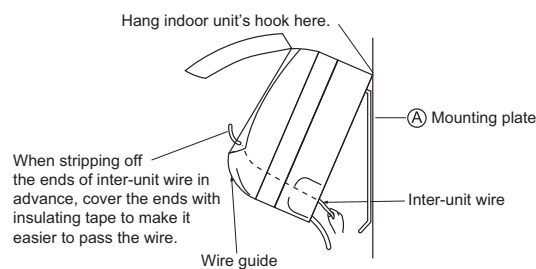
- 1) Attach the drain hose to the underside of the refrigerant pipes with adhesive vinyl tape.
- 2) Wrap the refrigerant pipes and drain hose together with insulation tape.



- 3) Pass the drain hose and refrigerant pipes through the wall hole, then set the indoor unit on the mounting plate hooks by using the  markings at the top of the indoor unit as a guide.



- 4) Open the front panel, then open the service lid.
(Refer to preparation before installation.)
- 5) Pass the inter-unit wire from the outdoor unit through the feed-through wall hole and then through the back of the indoor unit. Pull them through the front side. Bend the ends of tie wires upward for easier work in advance. (If the inter-unit wire ends are to be stripped first, bundle wire ends with adhesive tape.)
- 6) Press the bottom frame of the indoor unit with both hands to set it on the mounting plate hooks. Make sure the wires do not catch on the edge of the indoor unit.



Indoor Unit Installation

3-2. Left-side, left-back, or left-bottom piping

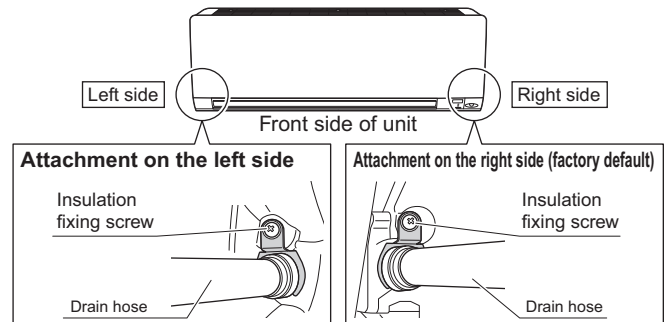
How to replace the drain plug and drain hose

• Replacing onto the left side

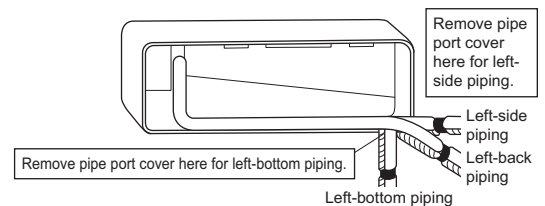
- 1) Remove the insulation fixing screw on the right and remove the drain hose.
- 2) Remove the drain plug on the left side and attach it to the right side.
- 3) Insert the drain hose and tighten with included insulation fixing screw.
* (Forgetting to tighten this may cause water leakages.)

Drain hose attachment position

* The drain hose is on the back of the unit.

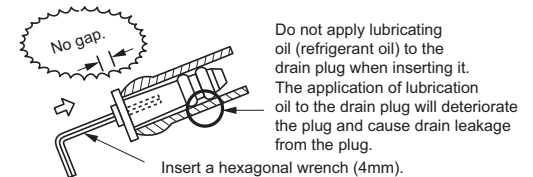


- 1) Attach the drain hose to the underside of the refrigerant pipes with adhesive vinyl tape.

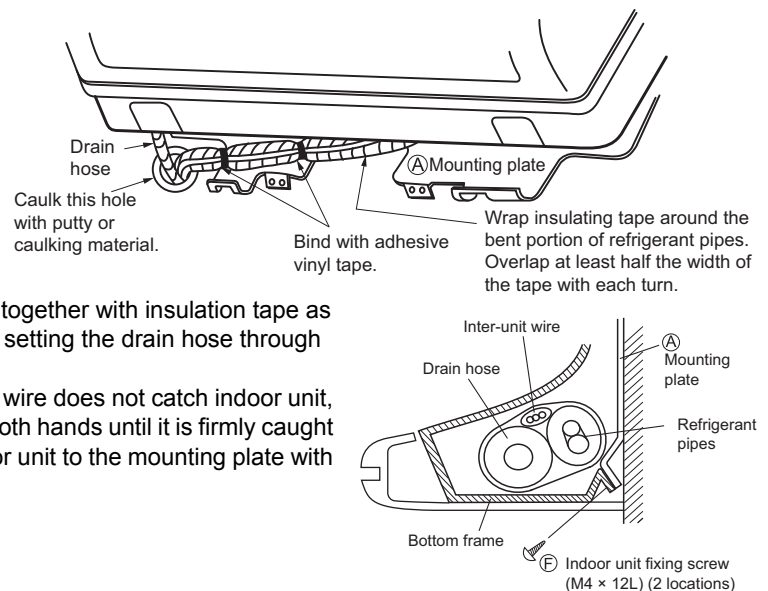


- 2) Be sure to connect the drain hose to the drain port in place of a drain plug.

How to set drain plug



- 3) Shape the refrigerant pipes along the pipe path marking on the mounting plate.
- 4) Pass the drain hose and refrigerant pipes through the wall hole, then set the indoor unit on mounting plate hooks, using the Δ markings at the top of the indoor unit as a guide.
- 5) Pull in the inter-unit wire.
- 6) Connect the inter-unit pipes.

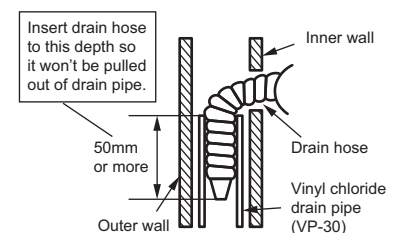


- 7) Wrap the refrigerant pipes and drain hose together with insulation tape as shown in the figure on the right (in case of setting the drain hose through the back of the indoor unit).
- 8) While exercising care so that the inter-unit wire does not catch indoor unit, press the bottom edge of indoor unit with both hands until it is firmly caught by the mounting plate hooks. Secure indoor unit to the mounting plate with indoor unit fixing screws (M4 x 12L).

3-3. Wall embedded piping

Follow the instructions given under left-side, left-back, or left-bottom piping.

- 1) Insert the drain hose to this depth so it won't be pulled out of the drain pipe.



Indoor Unit Installation

Wiring diagram

	: Terminal strip		: Connection
	: Connector		: Field wiring
BLK	: Black	ORG	: Orange
BLU	: Blue	RED	: Red
BRN	: Brown	WHT	: White
GRN	: Green	YLW	: Yellow
Notes	: Refer to the nameplate for power requirements.		
	: INDOOR	Indoor	
	: OUTDOOR	Outdoor	
	: TRANSMISSION CIRCUIT	Transmission circuit	
	: INTELLIGENT EYE SENSOR	Intelligent eye sensor	
	: WIRELESS REMOTE CONTROLLER	Wireless remote controller	
	: SIGNAL RECEIVER	Signal receiver	

Wiring diagram parts table

BZ	Buzzer
C101,C102.....	Capacitor
FG.....	Frame ground
F1U	Fuse (3,15A)
H1P~H3P.....	Pilot lamp
MR10	Magnetic relay
M1F.....	Fan motor
M1S~M3S	Swing motor
PCB1~PCB4	Printed circuit board
R1T,R2T.....	Thermistor
S1~S49	Connector
SW1	Operation switch
V1	Varistor
X1M	Terminal strip
	Protective earth

CAUTION

Note that operation will restart automatically if the main power supply is turned off and then back on again.

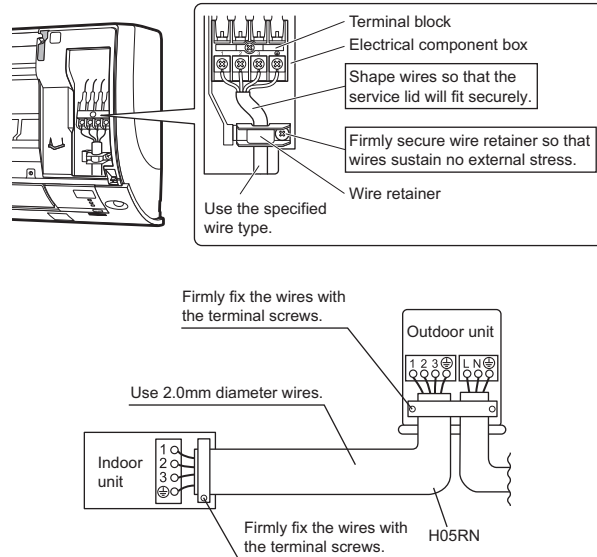
HIGH VOLTAGE – be sure to discharge the capacitor completely before repair work.

Risk of failure or water leakage! Do not wash the inside of the air conditioner by yourself.

Indoor Unit Installation

4. Wiring

- 1) Strip wire ends (15mm).
- 2) Match wire colours with terminal numbers on indoor and outdoor unit's terminal blocks and firmly screw wires to the corresponding terminals.
- 3) Connect the earth wires to the corresponding terminals.
- 4) Pull wires to make sure that they are securely latched up, then retain wires with wire retainer.
- 5) Shape the wires so that the service lid fits securely, then close service lid.



WARNING

- Do not use tapped wires, stranded wires, extension cords, or starburst connections, as they may cause overheating, electrical shock, or fire.
- Do not use locally purchased electrical parts inside the product. (Do not branch the power for the drain pump, etc., from the terminal block.) Doing so may cause electric shock or fire.
- Do not connect the power wire to the indoor unit. Doing so may cause electric shock or fire.

5. When connecting to a wired remote controller

- * If work space is available on the right side of the indoor unit, the work can be performed with the electrical component box attached. Omit the steps involved with removing and installing the electrical component box in order to perform the work more efficiently.

5-1. Remove the front grille (2 screws).

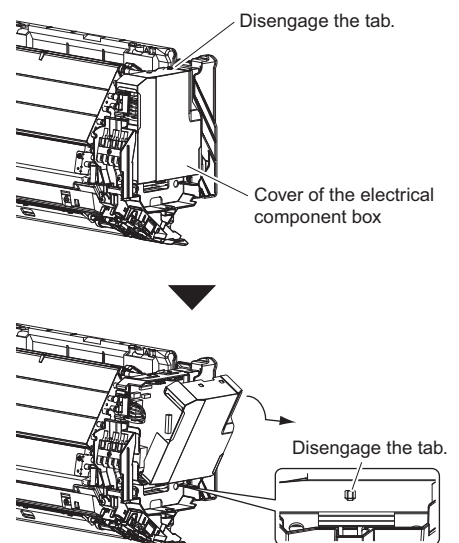
5-2. Remove the service lid (1 screw).

5-3. Remove the cover from the electrical component box [Figure 1].

- * **5-4. Remove the electrical component box.**

- 1) Remove the flap.
- 2) Disconnect the inter-unit wire
- 3) Disconnect the connector (S200).
- 4) Remove the thermistor from the heat exchanger.
- 5) Remove the earth wire.
- 6) Remove the electrical component box installation screw (1 screw).

Figure 1: Removing the cover from the electrical component box



Indoor Unit Installation

5-5. Prepare the accessory (optional parts) [Figure 2].

- 1) Remove the cover from the accessory (optional parts).
- 2) Insert the connection cord into connector "S21" (white) in the accessory (optional parts).
- 3) Route each of the connection cords through the cut-outs in the accessory, then reinstall the accessory cover in its original position.
- 4) Insert the accessory (optional parts) connector into connector "S403" in the electrical component box. Then route the connection cord through the cut-out in the electrical component box.

5-6. Install the cover of the electrical component box in its original position [Figure 3].

5-7. Install the accessory (optional parts) [Figure 3].

- 1) Install the accessory (optional parts) into the electrical component box.
- 2) Route the connection cord as shown in [Figure 3].

5-8. Install the electrical component box in its original position.

- 1) Install the electrical component box (1 screw).
- 2) Install the thermistor in its original position on the heat exchanger.
- 3) Connect the earth wire.
- 4) Install the connector (S200) in its original position.
- 5) Connect the inter-unit wire in its original position.
- 6) Install the flap.

5-9. Install the front grille in its original position (2 screws).

5-10. Install the service lid (1 screw).

Figure 2: Preparing the accessory

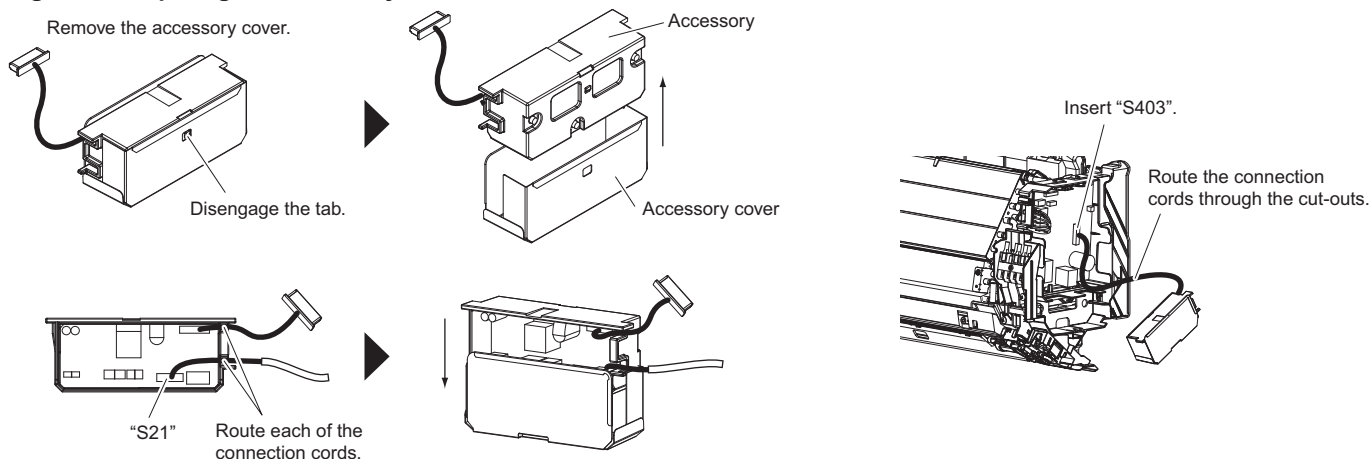
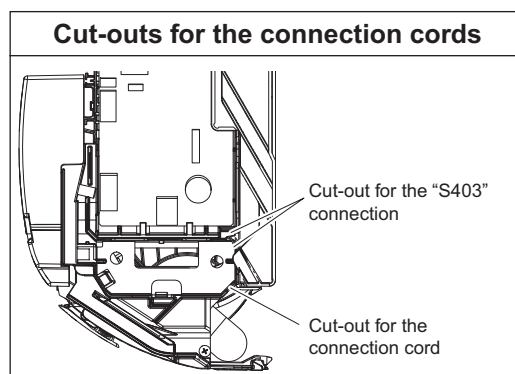
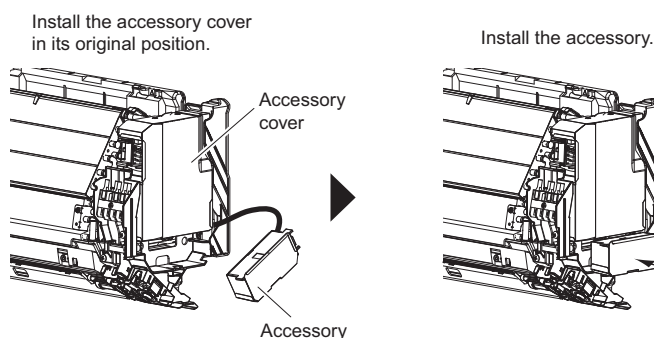


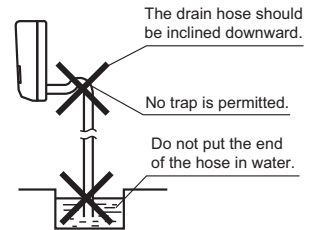
Figure 3: Installing the accessory



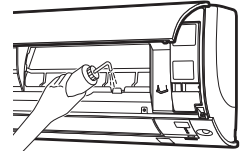
Indoor Unit Installation

6. Drain piping

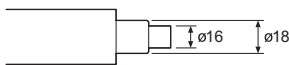
- 1) Connect the drain hose, as described right.



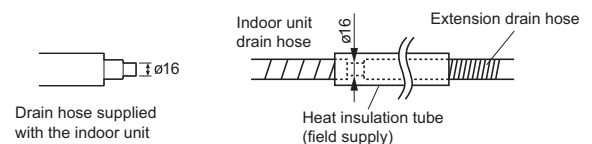
- 2) Remove the air filters and pour some water into the drain pan to check the water flows smoothly.



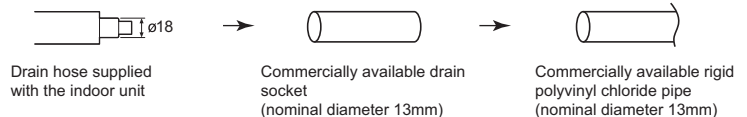
- 3) If drain hose extension or embedded drain piping is required, use appropriate parts that match the hose front end.
[Figure of hose front end]



- 4) When extending the drain hose, use a commercially available extension hose with an inner diameter of 16mm. Be sure to thermally insulate the indoor section of the extension hose.



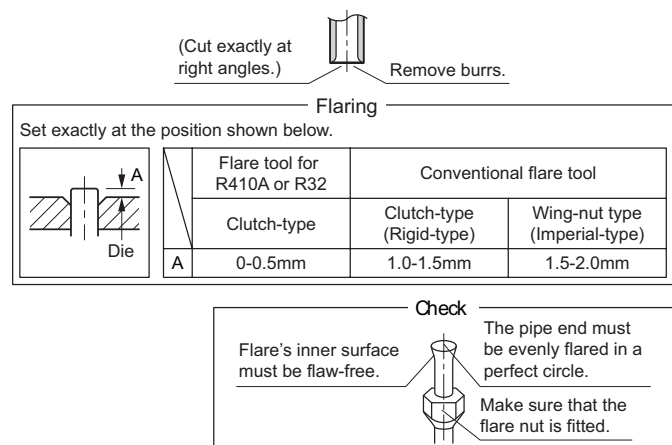
- 5) When connecting a rigid polyvinyl chloride pipe (nominal diameter 13mm) directly to the drain hose attached to the indoor unit as with embedded piping work, use any commercially available drain socket (nominal diameter 13mm) as a joint.



Refrigerant Piping Work

1. Flaring the pipe end

- 1) Cut the pipe end with a pipe cutter.
- 2) Remove burrs with the cut surface facing downward so that the chips do not enter the pipe.
- 3) Put the flare nut on the pipe.
- 4) Flare the pipe.
- 5) Check that the flaring is properly made.



WARNING

- Do not use mineral oil on flared part.
- Prevent mineral oil from getting into the system as this would reduce the lifetime of the units.
- Never use piping which has been used for previous installations. Only use parts which are delivered with the unit.
- Never install a dryer to this R32 unit in order to guarantee its lifetime.
- The drying material may dissolve and damage the system.
- Incomplete flaring may cause refrigerant gas leakage.

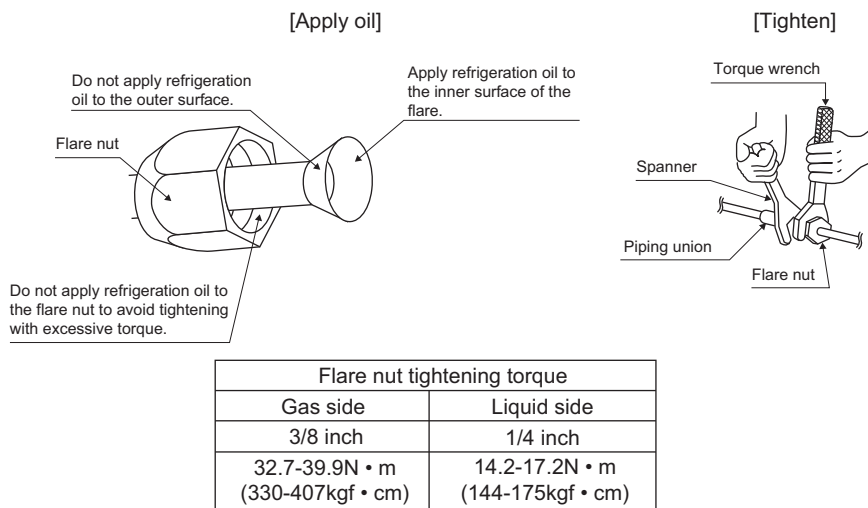
Refrigerant Piping Work

2. Refrigerant piping

⚠ CAUTION

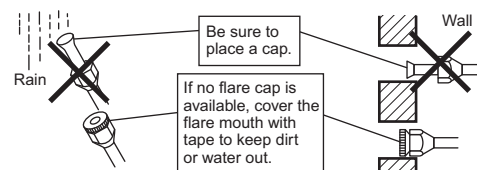
- Use the flare nut fixed to the main unit. (To prevent cracking of the flare nut by aged deterioration.)
- To prevent gas leakage, apply refrigeration oil only to the inner surface of the flare. (Use refrigeration oil for R32 or R410A.)
- Use torque wrenches when tightening the flare nuts to prevent damage to the flare nuts and gas leakage.

Align the centres of both flares and tighten the flare nuts 3 or 4 turns by hand. Then tighten them fully with the torque wrenches.



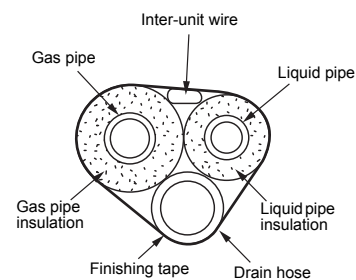
2-1. Caution on piping handling

- 1) Protect the open end of the pipe against dust and moisture.
- 2) All pipe bends should be as gentle as possible. Use a pipe bender for bending.



2-2. Selection of copper and heat insulation materials

- When using commercial copper pipes and fittings, observe the following:
 - 1) Insulation material: Polyethylene foam
Heat transfer rate: 0.041 to 0.052W/mK (0.035 to 0.045kcal/mh°C)
Refrigerant gas pipe's surface temperature reaches 110°C max.
Choose heat insulation materials that will withstand this temperature.



- 2) Be sure to insulate both the gas and liquid piping and to provide insulation dimensions as below.

Gas side	Liquid side	Gas pipe thermal insulation	Liquid pipe thermal insulation
O.D. 9.5mm	O.D. 6.4mm	I.D. 12-15mm	I.D. 8-10mm
Minimum bend radius		Thickness 10mm Min.	
30mm or more			
Thickness 0.8mm (C1220T-O)			

- 3) Use separate thermal insulation for gas and liquid refrigerant pipes.

Trial Operation and Testing

1. Trial operation and testing

1-1 Measure the supply voltage and make sure that it falls in the specified range.

1-2 Trial operation should be carried out in either cooling or heating mode.

- In cooling mode, select the lowest programmable temperature; in heating mode, select the highest programmable temperature.
 - 1) Trial operation may be disabled in either mode depending on the room temperature.
Use the remote controller for trial operation as described below.
 - 2) After trial operation is complete, set the temperature to a normal level (26°C to 28°C in cooling mode, 20°C to 24°C in heating mode).
 - 3) For protection, the system disables restart operation for 3 minutes after it is turned off.

1-3 Carry out the test operation in accordance with the operation manual to ensure that all functions and parts, such as louver movement, are working properly.

- The air conditioner requires a small amount of power in its standby mode. If the system is not to be used for some time after installation, shut off the circuit breaker to eliminate unnecessary power consumption.
- If the circuit breaker trips to shut off the power to the air conditioner, the system will restore the original operation mode when the circuit breaker is opened again.

Trial operation from remote controller

- 1) Press "ON/OFF" button to turn on the system.
- 2) Press "TEMP" button (2 locations) and "MODE" button at the same time.
- 3) Press "TEMP" button and select "7-".
- 4) Press "MODE" button.
- 5) Trial operation terminates in approx. 30 minutes and switches into normal mode. To quit a trial operation, press "ON/OFF" button.

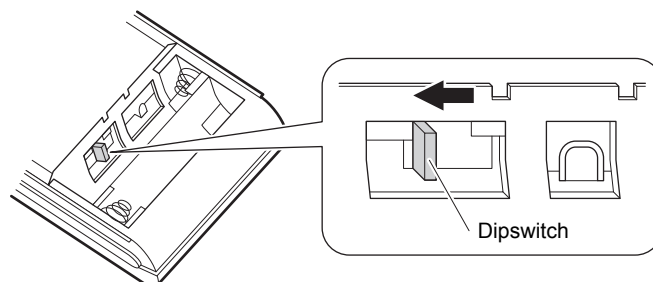
2. Test items

Test items	Symptom (diagnostic display on RC)	Check
Indoor and outdoor units are installed properly on solid bases.	Fall, vibration, noise	
No refrigerant gas leaks.	Incomplete cooling/heating function	
Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated.	Water leakage	
Draining line is properly installed.	Water leakage	
System is properly earthed.	Electrical leakage	
The specified wires are used for inter-unit wiring.	Inoperative or burn damage	
Indoor or outdoor unit's air inlet or air outlet has clear path of air.	Incomplete cooling/heating function	
Stop valves are opened.	Incomplete cooling/heating function	
Indoor unit properly receives remote control commands.	Inoperative	
☀ will appear when the MODE button is pressed.*	No heating	

* If the ☀ is not displayed, change the dipswitch setting for the remote controller.

Slide the dipswitch to the left-hand side.

Press the MODE button again and check that ☀ appears on the LCD of the remote controller.



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